Annexure-I

Response to Bidder against query submitted in pre-bid conference dated 23rd July 2024 - Rate Contract Bid for Development & Operation of Mineral Sands Mine at Brahmagiri, Odisha

SL No	Doc Ref	EXISTING PROVISION	CLARIFICATION REQUIRED	SUGGESTED TEXT FOR AMENDMENT, IF ANY	RATIONALE	RESPONSE TO QUERY BY IREL
1	Page 16, Para 6 of RFP, S.N 5	Total lease area: 1487.746 Ha	Please provide a map of the mining lease, indicating the locations and area for the mineral separation plant (MSP) and the sub-station.		Is MSP lying in mine lease area? Mining lease area involves CRZ 1A, 1B area. As per CRZ guidelines, mechanized mining of heavy mineral sands is not permitted in theses area. So effectively area of mining will reduce after consideration of these areas.	Prospective bidders may reach out to IREL vide email for the following: • Area map of the mining lease area. • Map of the area envisaged for mining within the lease. • Designated area for Mineral Separation Plant (MSP) within the lease area. • Extracts of the executive report for exploration Contact details for the same is as follows: Concerned official: J K Patnaik Email ID: jkpatnaik@irel.co.in However, it is clarified that no other document shall be shared by IREL.
2	Page 16, Para 6 of RFP, S.N 5	Total lease area: 1487.746 Ha	Southern end of mining lease area has 'Harchandi temple', Mukteshwar temple, chhanu river, and some			Estimation of Mineral Sand reserves has been undertaken after excluding the areas for the structures like temples and rivers. Hence, the envisaged volume / quantity of Mineral Sand to be mined in the lease area shall not be affected due to these structures.

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3	Page 16, Para 6 of RFP, S.N 5	Total lease area: 1487.746 Ha	human settlement in the form of villages. How one can do wet mining in this area? It is not possible to divert chhanu river and relocate temple. If this area needs to be left then again effective mining lease area will reduce? Please share kmz file of mining lease area incorporating HTL, CRZ- 1A, and CRZ -1B to find out effective mining lease area available to bidder.		Mining lease area involves CRZ 1A, 1B area. As per CRZ guidelines, mechanized mining of heavy mineral sands is not permitted in these area. So effectively area of mining lease will reduce after consideration	Though the applied mining lease area of Brahmagiri project falls within the Coastal Regulation Zones (CRZ), with reference to the notification of Ministry of Environment & Forest dated 19.02.1991, read with subsequent amendments, mechanized mining is not permitted in 1B(manual mining is allowed in Inter-Tidal Zone), rest of the areas mechanized mining is permitted.

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					of these areas.	
4	Page 163, Para 18.2.2 of MSA	Quantity of Heavy Minerals in HM Concentrate output shall be done right before it is delivered at the designated delivery point(s). Such weighment shall be done through a Mass-Flow meter installed on the pipeline transporting the concentrate to the delivery points.	For WUP, HMC shall be pumped to MSP. At what slurry concentration			The grade / concentration of HM Concentrate received as output from WUP shall be as per the quality requirements mentioned in Section 16.5 of MSA.
5	Para 18.2.2 of MSA	Concentrate output shall be done right before it is delivered at the designated delivery point(s). Such weighment shall be done through a Mass-Flow meter installed on the pipeline transporting the concentrate to the delivery points.	IREL wish to receive HMC at MSP for further processing?			Yes, IREL intends to receive the HM Concentrates near the MSP for further processing. It is to be clarified that the MDO's scope of work is limited till delivery of concentrate output at the delivery point(s).
6	(No clause)	IREL prefers to have wet mining. Wet mining involving use of dredger and floating WUP.	As ROM sands of Bramhagiri has slimes (<63 micron) in the range 0.26% to 19.95%, such high percentage can not be ignored and ROM sands slurry need to be deslimed before feeding to spiral . In a floating WUP,		These slimes cannot be discarded directly into dredge pond.	These slimes to be stockpiled and used for refilling of mined out area.

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			how to take care of these slimes?			
7	Page 25 of 94, Para 8.5.6 of RFP		Chartered Accountant will be sufficient to meet the requirement of submission of the		The preparation of final audited balance sheet of the immediate preceding financial year takes 5 to 6 month time after the financial year ending i.e. after 31st March	In the absence of audited financial statements for FY 2023-24, the bidder may submit the financial statements after getting them certified by a Chartered Accountant. The UDIN of the CA must be mentioned in the certificate. It is to be clarified that this shall be applicable solely for the financial year FY 2023-24.

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8	Para 2.2.1 and 2.2.2 of MSA	MDO shall undertake G1 level of exploration of the Mineral Sand deposit in accordance with Schedule B of the Atomic Minerals Conservation Rules, 2016/2019 and prepare a Geological Report for estimation and reporting of Mineral Resources integrating all data of exploration, sampling and testing generated through processes including but not limited to drilling, logging, laboratory analysis, technological studies etc. All such data generated through these processes and the geological report shall be submitted to IREL.	a. Please confirm that the mining plan for the project shall be prepared based onto the G2 level of exploration. b. Please confirm whether the data for G2 level of exploration and geological reports available with IREL shall be shared with MDO in both hard and soft copy. If point (a) is confirmed, then the G2 level inputs shall be required for the MDO to prepare the mining plan accordingly and get it approved. c. Please also confirm whether the commencement of project could be started		Mining Plan can be prepared with G2 level of exploration and accordingly mining can start. Further the geological data can be updated simultaneous ly by improving the exploration from G 2 to G1	b.	It is clarified that G2 level exploration of the mining lease area has already been carried out, which is needed for detailed mine planning and financial viability evaluation as per Atomic Minerals Concession Rules 2016/2019. Hence, Mining Plan can be prepared with the same. Executive Report of the G2 level of exploration as prepared by Atomic Minerals Directorate for Exploration and Research, shall be shared with MDO. Scanned copy of the document shall be shared. As there wouldn't be any dependency over G1 level exploration for other development activities, the exploration may be carried out simultaneously with mining operations. Nonetheless, maintaining the quality of HM Concentrate output as per the requirements specified in Section 16.3, 16.4 and 16.5 of MSA is MDO's obligation, which would depend upon the grade of the Mineral Sand being mined.

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			before			
			completion of			
			G1 Level of			
			exploration			
			provided that			
			bidder shall			
			define the G1			
			exploration plan			
			in the approved			
			mining plan			
			which shall be			
			done during the			
			operation			
			period to			
			validate the			
			resources and			
			revise the			
			mining plan			
			accordingly if			
			needed.			